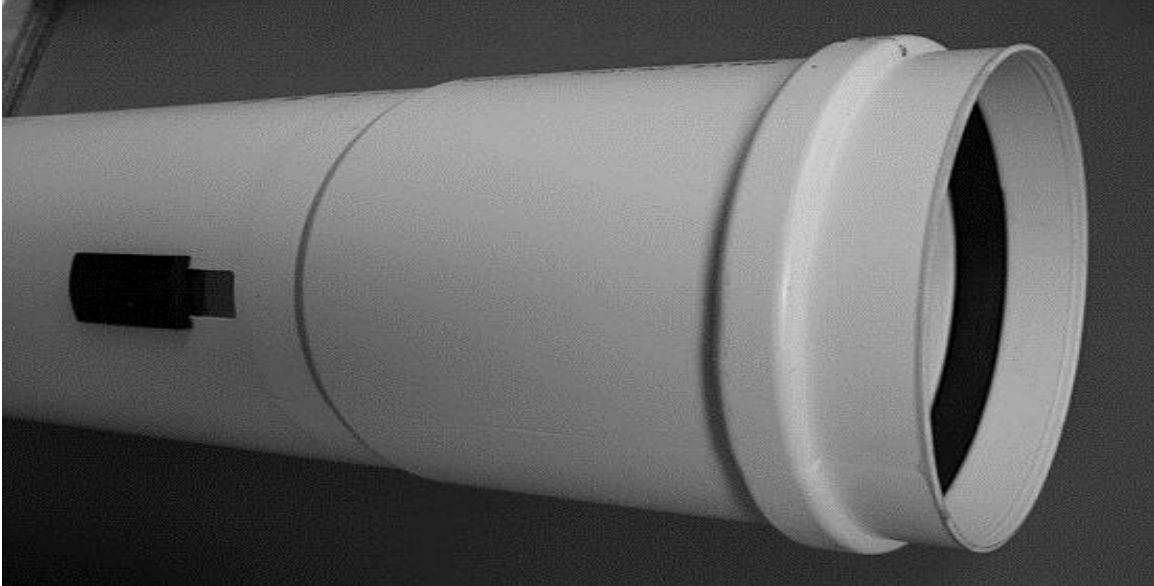


**PVC Surface Pipe  
&  
Fittings**

**Your Only "Single Source" For  
Aluminum and PVC Pipe & Fittings**

# PVC Surface Pipe



Diameter	Wall Thickness (Inches)	Pieces Per Bundle	Pieces Per Load	Weight Per Foot (Lbs)
----------	-------------------------	-------------------	-----------------	-----------------------

## QS2P \*

6"	.120	30	240	1.50
8"	.120	11/22	144	2.00
10"	.120	9/18	100	2.50
12"	.120	7/14	68	3.00

## Gate Spacing Rectangle and Dam Gates

20"                      24"                      30"                      36"                      40"

**Call for Pricing!**

**Quantity Discounts Available**

Overall length - 30' 8"

Special lengths and spacing available

Meets or exceeds SCS practice (SCS 43044)

\* Dimensions are based on SCS Engineering

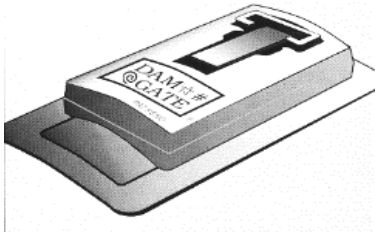
### KROY INDUSTRIES, INC.

Prices Effective: January 1, 2020.                      Prices Subject to Change Without Notice  
 Phone: 402-362-6651 or 888-477-5769 \* Fax: 402-362-6566 \* York, Nebraska  
 Phone: 620-356-4879 or 888-478-5769 \* Fax: 620-356-3962 \* Ulysses, Kansas

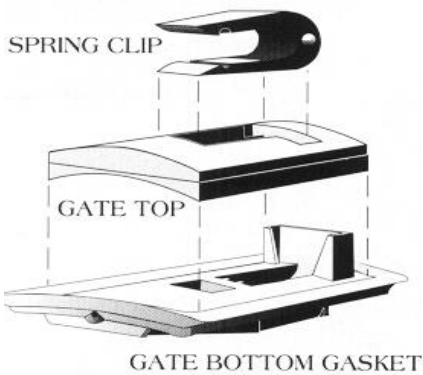
# Gated Pipe Accessories Gates

Call Factory For Quantity Discounts

## Triad Dam Gate



Size	Description	Part Number	Price
<b>Complete Gate (200 Per Box)</b>			
6"	Dam Gate	GSTRIDAM6	
8-10"		30 GSTRIDAM8-10	



<b>Replacement Parts</b>			
6", 8", 10"	Dam Gate Clip	GXDAMCLIPS	
-----	Dam Gate Wrench	GKDAMWRENCH	

## Keyhole Gate



Size	Description	Part Number	Price
<b>Complete Gate (200 Per Box)</b>			
6"	Keyhole Gate	GSTRIKEY6	
8-10"	Keyhole Gate	GSTRIKEY8-10	

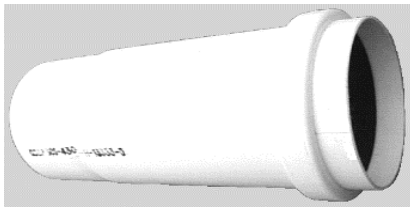
### KROY INDUSTRIES, INC.

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# PVC Surface Pipe Fittings

## Replacement End

Includes Gaskets



Size	Part Number	Price
6"	VN252406012	
8"	VN252408012	
10"	VN252410012	
12"	VN252412012	

## Repair Coupler

Slip x Slip



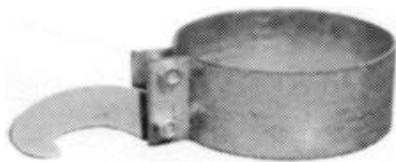
Size	Part Number	Price
6"	VN25240601	
8"	VN25240801	
10"	VN25241001	
12"	VN25241201	

## Steel PVC Bands



Size	Part Number	Price
6"	SK107106	
8"	SK107108	
10"	SK107110	
12"	SK107112	

## Band and Latch



Size	Part Number	Price
6"	STSRBL 600	
8"	STSRBL 800	
10"	STSRBL1000	
12"	STSRBL1200	

Please refer to Aluminum  
Low Pressure Fitting  
section for prices

## Kroy Surface Gaskets



Size	Part Number	Price
6"	VTGSKTKROY06	
8"	VTGSKTKROY08	
10"	VTGSKTKROY10	
12"	VTGSKTKROY12	

Please refer to Aluminum  
Low Pressure Fitting  
section for prices

## KROY INDUSTRIES, INC.

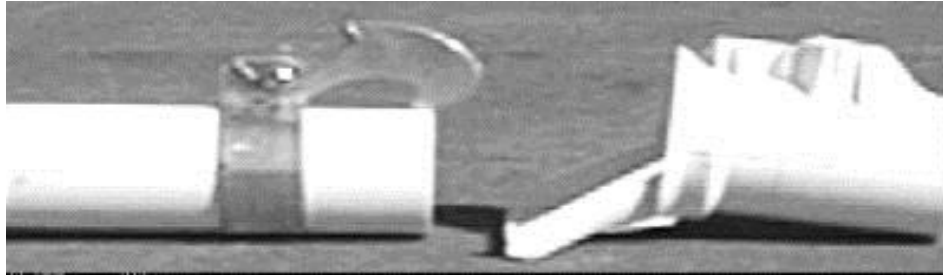
Prices Effective: January 1, 2020.

Prices Subject to Change Without Notice

Phone: 402-362-6651 or 888-477-5769 \* Fax: 402-362-6566 \* York, Nebraska

Phone: 620-356-4879 or 888-478-5769 \* Fax: 620-356-3962 \* Ulysses, Kansas

# PVC Lateral Pipe



Outside Diameter (Inches)	Wall Thickness (Inches)	Pieces Per Bundle	Pieces Per Load	Weight Per Foot (Lbs)
---------------------------	-------------------------	-------------------	-----------------	-----------------------

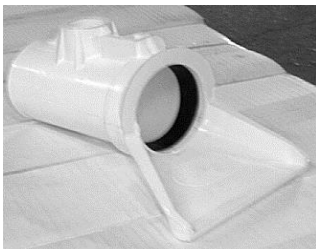
## PVC Lateral Pipe with Coupler

3 x 20	.095	75	2100	0.56
3 x 30	.095	75	1050	0.56
3 x 40	.095	75	1050	0.56

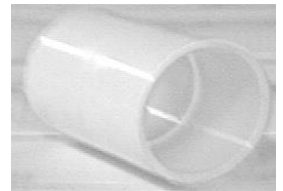
**\*\*\*Minimum Order of 176 pieces (2 Bundles)\*\*\***

## PVC Lateral Coupler with 1" Outlet

Description	Size	Part Number	Price
PVC Coupler and Gasket	3"	VALAT3CPLRBGL	
Gasket Only	3"	VFLAT3GSKT	
Band & Latch	3"	STSRBL 300	
Repair Sleeve	3"	VFLAT3REPCPLR	
PVC Slip Cap	3"	VFLAT3ECAP	

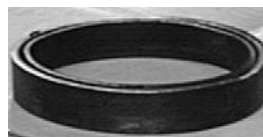


**PVC Slip Cap**

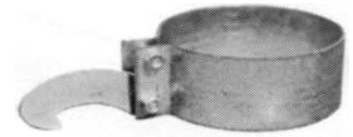


**Repair Sleeve**

The PVC lateral couplers have a one inch threaded outlet for sprinkler or riser pipe attachments. The surface pan helps to keep the pipe upright on rolling terrain or when running on slight angles.



**3" Gasket**



**3" Band & Latch Assembly**

**Refer to Sprinkler Fittings for 3" Aluminum Lateral Fittings.**

## KROY INDUSTRIES, INC.

Prices Effective: January 1, 2020.

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Phone: 402-362-6651 or 888-477-5769 \* Fax: 402-362-6566 \* York, Nebraska

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**Kroy Industries, Inc.**  
P.O. Box 309  
522 W. 26th Street  
York, NE 68467



Phone: (402)362-6651  
Watts: (888)477-5769  
Fax: (402)362-6566  
Email: mail@kroyind.com

## Kroy PVC Surface Pipe QS2P Standard

### Product Description

Kroy Surface PVC tubing is available in 6", 8", 10", and 12" O.D. sizes. The PVC compounds contain additives that provide ultraviolet ray protection and weather resistance for strength and long life.

### Applications

Kroy QS2P Tubing is available plain or gated. Standard gate spacings are 20", 30", 36", and 40". Special gate spacings available on request.

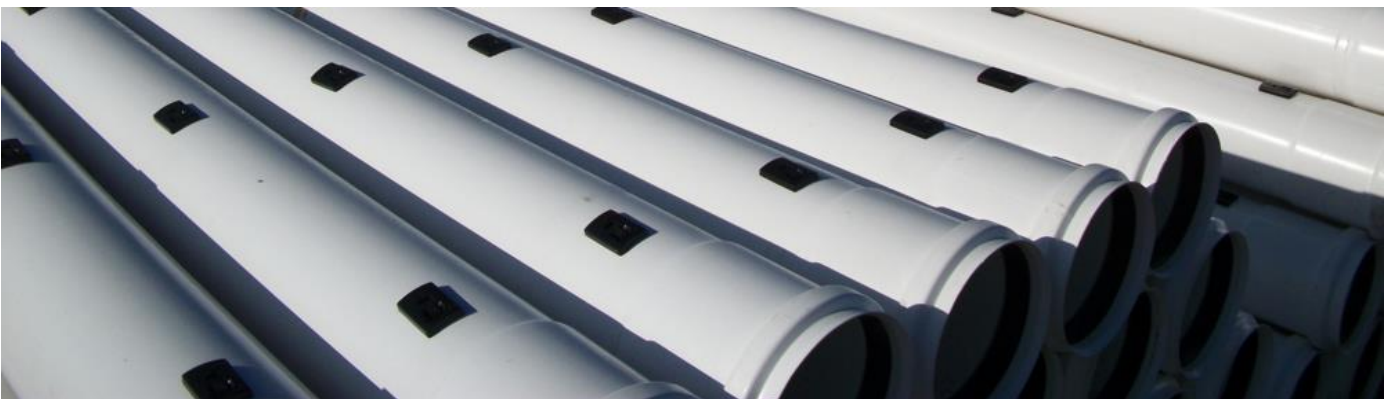
Kroy Surface PVC Pipe is also used for transmission lines for conveying liquids where lower pressures (not to exceed 20 psi) are used.

### Features

The Kroy integral bell utilizes a gasket to firmly seal the male end of the pipe without leaks. The male end of the tube is beveled to allow for easy assembly.

The Kroy QS2P comes in standard lengths of 30 ft. Kroy PVC surface pipe can be fitted with a band and latch assembly for positive locking at elbows, plugs and tees when required.

**Kroy PVC Surface Pipe**  
With Band & Latch Assembly

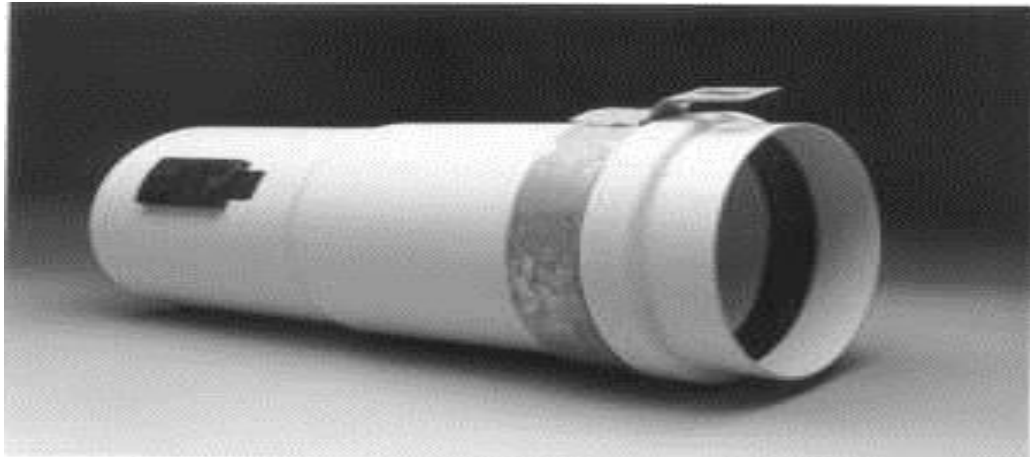


Your Only "Single Source"  
For PVC and Aluminum Pipe & Fittings

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# Kroy Surface Pipe

---



## QS2P

*Meets Specifications of SCS 430HH*

Outside Diameter (Inches)	Wall Thickness (Inches)	Pieces Per Bundle	Pieces Per Load	Weight Per Foot (Lbs)
6"	.120	30	240	1.50
8"	.120	22	144	2.00
10"	.120	18	100	2.50
12"	.120	14	68	3.00

When selecting PVC surface pipe for flood irrigation or low pressure water movement from point to point, there isn't a better selection of pipe available than the Kroy QS2P.

Kroy Industries has served the irrigation and industrial market for over sixty years with quality products, delivery, and service.

Contact:

## **Kroy Industries, Inc**

**(402)362-6651**

or toll free

**(888)477-5769**

**Email: [mail@kroyind.com](mailto:mail@kroyind.com) \* [www.kroyind.com](http://www.kroyind.com)**

Kroy Industries, Inc.  
P.O. Box 309  
522 W. 26th Street  
York, NE 68467



Phone: (402)362-6651  
Watts: (888)477-5769  
Fax: (402)362-6566  
Email: mail@kroyind.com

## Kroy QS2P PVC Lateral Tubing PVC Lateral Coupler

### Product Description

Kroy 3" PVC lateral tubing and the PVC lateral coupler combine to create an efficient and economical method of sprinkler irrigation for all types of terrain.

The tubing and coupler are made of PVC compounds with high quality additives that provide added resistance to impact and surface wear and protect from the degradation of ultraviolet rays.

#### PVC Coupler Specifications

O.A. Length	Weight	Pan Depth	Gasket	Outlet
9"	1 LB.	6"	Drain Type	1"

### Applications

PVC has a high resistance to acidic waters or chemicals and are often used in corrosive situations. This makes Kroy PVC the right choice for many effluent type applications.

#### QS2P PVC Tubing Specifications

Nominal Size	Wall Thickness	Standard Lengths
3"	.093	30/40 ft.

*Kroy QS2P PVC Lateral Tubing conforms to the outside diameter and wall thickness requirements of SCS 430HH.*



**Your Only "Single Source"  
For PVC and Aluminum Pipe & Fittings**

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P.O. Box 309  
522 W. 26th Street  
York, NE 68467

# **Kroy**

## **INDUSTRIES, INC.**

Phone: (402)362-6651  
Watts: (888)477-5769  
Fax: (402)362-6566  
Email: mail@kroyind.com

## **Kroy QS2P PVC Lateral Tubing PVC Lateral Coupler**

### **Features**

The PVC lateral couplers have a one inch threaded outlet for sprinkler or riser pipe attachments. The surface pan on the coupler helps the pipe remain upright on rolling terrain or when running on slight angles.

Design features of the PVC lateral coupler allow for most aluminum and steel fittings to attach with ease. The Kroy PVC lateral tubing has a beveled end for fast installation. The latch pocket on the coupler is deep recessed allowing for a positive lock under most field conditions.

### **Installation**

The PVC lateral coupler is connected to the Kroy PVC lateral tubing using primer and solvent cement. Use only solvent cement that is specified for PVC pipe and fittings. The primer and cement can be purchased locally through plumbing supply dealers, hardware stores, or irrigation dealers. Kroy does not stock primer or solvent cement.

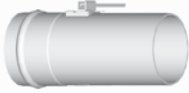



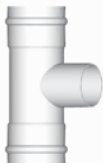



*Kroy 3" QS2P Lateral Tube  
with Lateral Coupler and  
Irrigation Fittings.*








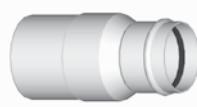


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# Surface Gated 22psi Gasketed & Solvent Weld

Item:	Size:	Part Number:	List Price:	Part Number:	List Price:	Part Number:	List Price:
<b>Butterfly Valve Gasket x Spigot</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2542-06023	\$203.42	2542-06023G	\$203.42	2542-06023X	\$203.42
	8	2542-08023	\$223.80	2542-08023G	\$223.80	2542-08023X	\$223.80
	10	2542-10023	\$254.23	2542-10023G	\$254.23	2542-10023X	\$254.23
	12	2542-12023	\$304.89	2542-12023G	\$304.89	2542-12023X	\$304.89
<b>End Cap x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2547-0602	\$51.14	2547-0602G	\$51.14	2547-0602X	\$51.14
	8	2547-0802	\$66.88	2547-0802G	\$66.88	2547-0802X	\$66.88
	10	2547-1002	\$87.51	2547-1002G	\$87.51	2547-1002X	\$87.51
	12	2547-1202	\$117.18	2547-1202G	\$117.18	2547-1202X	\$117.18
<b>End Plug x Spigot</b>							
	6	2548-0603	\$38.74				
	8	2548-0803	\$47.79				
	10	2548-1003	\$59.36				
	12	2548-1203	\$75.95				
<b>End Cap x Soc</b>							
	6	2547-0601	\$10.99				
	8	2547-0801	\$18.74				
	10	2547-1001	\$33.24				
	12	2547-1201	\$44.38				
<b>Field Tee Gasket x Gasket x Spigot</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2501-060223	\$151.03	2501-060223G	\$151.03	2501-060223X	\$151.03
	8	2501-080223	\$189.77	2501-080223G	\$189.77	2501-080223X	\$189.77
	10	2501-100223	\$235.88	2501-100223G	\$235.88	2501-100223X	\$235.88
	12	2501-120223	\$317.69	2501-120223G	\$317.69	2501-120223X	\$317.69
<b>Line Tee Gasket x Spigot x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2501-060232	\$151.03	2501-060232G	\$151.03	2501-060232X	\$151.03
	8	2501-080232	\$189.77	2501-080232G	\$189.77	2501-080232X	\$189.77
	10	2501-100232	\$235.88	2501-100232G	\$235.88	2501-100232X	\$235.88
	12	2501-120232	\$317.69	2501-120232G	\$317.69	2501-120232X	\$317.69
<b>Starter Coupler Gasket x Spigot - 3 Foot Length</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2590-06023	\$54.47	2590-06023G	\$54.47	2590-06023X	\$54.47
	8	2590-08023	\$69.24	2590-08023G	\$69.24	2590-08023X	\$69.24
	10	2590-10023	\$87.51	2590-10023G	\$87.51	2590-10023X	\$87.51
	12	2590-12023	\$106.45	2590-12023G	\$106.45	2590-12023X	\$106.45
<b>Starter Coupler Gasket x Spigot - 4 Foot Length</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2591-06023	\$63.55	2591-06023G	\$63.55	2591-06023X	\$63.55
	8	2591-08023	\$82.48	2591-08023G	\$82.48	2591-08023X	\$82.48
	10	2591-10023	\$103.11	2591-10023G	\$103.11	2591-10023X	\$103.11
	12	2591-12023	\$125.41	2591-12023G	\$125.41	2591-12023X	\$125.41




# Surface Gated 22psi Gasketed & Solvent Weld

Item:	Size:	Part Number:	List Price:	Part Number:	List Price:	Part Number:	List Price:
<b>Starter Coupler Gasket x Spigot - 5 Foot Length</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2592-06023	\$73.43	2592-06023G	\$73.43	2592-06023X	\$73.43
	8	2592-08023	\$94.89	2592-08023G	\$94.89	2592-08023X	\$94.89
	10	2592-10023	\$119.67	2592-10023G	\$119.67	2592-10023X	\$119.67
	12	2592-12023	\$145.19	2592-12023G	\$145.19	2592-12023X	\$145.19
<b>Coupler Soc x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2524-06012	\$48.62	2524-06012G	\$48.62	2524-06012X	\$48.62
	8	2524-08012	\$70.08	2524-08012G	\$70.08	2524-08012X	\$70.08
	10	2524-10012	\$72.60	2524-10012G	\$72.60	2524-10012X	\$72.60
	12	2524-12012	\$93.22	2524-12012G	\$93.22	2524-12012X	\$93.22
<b>Adapter PIP Soc x Surface Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2519-06012P	\$48.62	2519-06012PG	\$48.62	2519-06012PX	\$48.62
	8	2519-08012P	\$70.08	2519-08012PG	\$70.08	2519-08012PX	\$70.08
	10	2519-10012P	\$72.60	2519-10012PG	\$72.60	2519-10012PX	\$72.60
	12	2519-12012P	\$93.22	2519-12012PG	\$93.22	2519-12012PX	\$93.22
<b>Adapter IPS Soc x Surface Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2519-06012I	\$48.62	2519-06012IG	\$48.62	2519-06012IX	\$48.62
	8	2519-08012I	\$70.08	2519-08012IG	\$70.08	2519-08012IX	\$70.08
	10	2519-10012I	\$72.60	2519-10012IG	\$72.60	2519-10012IX	\$72.60
	12	2519-12012I	\$93.22	2519-12012IG	\$93.22	2519-12012IX	\$93.22
<b>Reducer Gasket x Spigot</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	8 x 6	2532-58523	\$83.32	2532-58523G	\$83.32	2532-58523X	\$83.32
	10 x 8	2532-62823	\$101.44	2532-62823G	\$101.44	2532-62823X	\$101.44
	12 x 10	2532-67023	\$122.91	2532-67023G	\$122.91	2532-67023X	\$122.91
<b>Reducer Spigot x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	8 x 6	2532-58532	\$83.32	2532-58532G	\$83.32	2532-58532X	\$83.32
	10 x 8	2532-62832	\$101.44	2532-62832G	\$101.44	2532-62832X	\$101.44
	12 x 10	2532-67032	\$122.91	2532-67032G	\$122.91	2532-67032X	\$122.91
<b>22 1/2° Elbow Spigot x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2512-06023	\$105.62	2512-06023G	\$105.62	2512-06023X	\$105.62
	8	2512-08023	\$126.25	2512-08023G	\$126.25	2512-08023X	\$126.25
	10	2512-10023	\$160.09	2512-10023G	\$160.09	2512-10023X	\$160.09
	12	2512-12023	\$205.39	2512-12023G	\$205.39	2512-12023X	\$205.39
<b>22 1/2° Elbow Gasket x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2512-0602	\$120.39	2512-0602G	\$120.39	2512-0602X	\$120.39
	8	2512-0802	\$143.52	2512-0802G	\$143.52	2512-0802X	\$143.52
	10	2512-1002	\$181.55	2512-1002G	\$181.55	2512-1002X	\$181.55
	12	2512-1202	\$233.53	2512-1202G	\$233.53	2512-1202X	\$233.53

# Surface Gated 22psi Gasketed & Solvent Weld

Item:	Size:	Part Number:	List Price:	Part Number:	List Price:	Part Number:	List Price:
<b>45° Elbow Spigot x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2514-06023	\$105.62	2514-06023G	\$105.62	2514-06023X	\$105.62
	8	2514-08023	\$126.25	2514-08023G	\$126.25	2514-08023X	\$126.25
	10	2514-10023	\$160.09	2514-10023G	\$160.09	2514-10023X	\$160.09
	12	2514-12023	\$205.39	2514-12023G	\$205.39	2514-12023X	\$205.39
<b>45° Elbow Gasket x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2514-0602	\$120.39	2514-0602G	\$120.39	2514-0602X	\$120.39
	8	2514-0802	\$143.52	2514-0802G	\$143.52	2514-0802X	\$143.52
	10	2514-1002	\$181.55	2514-1002G	\$181.55	2514-1002X	\$181.55
	12	2514-1202	\$233.53	2514-1202G	\$233.53	2514-1202X	\$233.53
<b>90° Elbow Spigot x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2516-06023	\$117.18	2516-06023G	\$117.18	2516-06023X	\$117.18
	8	2516-08023	\$149.36	2516-08023G	\$149.36	2516-08023X	\$149.36
	10	2516-10023	\$203.01	2516-10023G	\$203.01	2516-10023X	\$203.01
	12	2516-12023	\$259.86	2516-12023G	\$259.86	2516-12023X	\$259.86
<b>90° Elbow Gasket x Gasket</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	2516-0602	\$133.62	2516-0602G	\$133.62	2516-0602X	\$133.62
	8	2516-0802	\$169.99	2516-0802G	\$169.99	2516-0802X	\$169.99
	10	2516-1002	\$230.19	2516-1002G	\$230.19	2516-1002X	\$230.19
	12	2516-1202	\$295.40	2516-1202G	\$295.40	2516-1202X	\$295.40
<b>22 1/2° Elbow Soc x Soc</b>							
	6	2512-0601	\$32.77				
	8	2512-0801	\$46.58				
	10	2512-1001	\$57.62				
	12	2512-1201	\$94.40				
	<b>45° Elbow Soc x Soc</b>						
	6	2514-0601	\$32.77				
	8	2514-0801	\$46.58				
	10	2514-1001	\$57.62				
	12	2514-1201	\$94.40				
	<b>90° Elbow Soc x Soc</b>						
	6	2516-0601	\$59.62				
	8	2516-0801	\$73.41				
	10	2516-1001	\$117.25				
	12	2516-1201	\$153.88				
	<b>Coupler Soc x Soc</b>						
	6	2524-0601	\$16.68				
	8	2524-0801	\$23.18				
	10	2524-1001	\$32.26				
	12	2524-1201	\$34.71				

# Surface Gated 22psi Gasketed & Solvent Weld

Item:	Size:	Part Number:	List Price:	Part Number:	List Price:	Part Number:	List Price:
<b>Adapter Surface Soc x PIP Soc</b>							
	6	2519-0601P	\$16.43				
	8	2519-0801P	\$20.61				
	10	2519-1001P	\$28.00				
	12	2519-1201P	\$34.71				
<b>Adapter Surface Soc x IPS Soc</b>							
	6	2519-0601I	\$16.43				
	8	2519-0801I	\$20.61				
	10	2519-1001I	\$28.00				
	12	2519-1201I	\$34.71				
<b>Coupler Soc x Spigot</b>							
	6	2524-06013	\$32.19				
	8	2524-08013	\$39.57				
	10	2524-10013	\$48.62				
	12	2524-12013	\$53.64				
<b>Replacement Gaskets</b>							
		<b>Watergate Gasket</b>		<b>Felton Gasket</b>		<b>Gheen Gasket</b>	
	6	30140000-	Call	30140004-	Call	30140008-	Call
	8	30140001-	Call	30140005-	Call	30140009-	Call
	10	30140002-	Call	30140006-	Call	30140010-	Call
	12	30140003-	Call	30140007-	Call	30140011-	Call